

order 11647-11572

27 DEC



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-578-111
Job Sheet 187754



Part No: D350-578-111

Job Qty: 2 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 12/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/27/18	12/27/18	0.00	0.00	Start Up Stores/Pkg-2		68-6 59 46 DAS 9-89
160	Packaging	2 pcs	12/27/18	12/27/18	0.00	0.00	Packaging1-3		68-6 59 46 DAS 9-89
170	QC	2 pcs	12/27/18	12/27/18	0.00	0.00	QC4		68-6 59 46 DAS 9-89
180	Packaging	2 pcs	12/27/18	12/27/18	0.00	0.00	Packaging3-1		68-6 59 46 DAS 9-89
185	DC	2 pcs	12/27/18	12/27/18	0.00	0.00	DC		68-6 59 46 DAS 9-89
190	QC21-FG	2 Ea	12/27/18	12/27/18	0.00	0.00	QC21		68-6 59 46 DAS 9-89

Part Op 180 - Identify and pack for shipping as per PPP D350-578-111

Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	2 Ea (1 ea)	90-Start up Operation	5139499
D350-578-031	AS350/AS355 Bearpaw Wearplates	2 Ea (1 ea)	90-Start up Operation	5139520

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	2	0	0
	D350-578-031	2	6	0

Part Specifications

Specifications could not be found.



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/17/18 7:27 AM Dart.lajeunesse.marie

Container No: S139904



Part: D350-578-111

Job No: 187754

Serial No/Batch: S139904

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR00028NY 03/04/14, FAA STC

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					